

Ship 28 march

Work Order ID 158353

158353

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Tuesday, March 21, 2017 8:10:39 AM

Item ID: D350-636-113 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Thru-Bolt Glacier Wearplates
 Start Date: 3/21/2017 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 3/27/2017 Req'd Qty: 2.00 *2* Customer:
 Reference: SCHEDULED/C

Approvals: Process Plan: ME Date: 17-3-21 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-636-113 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MAR 21 2017

DAS
6
9-89

DAS
21
9-89

17-03-21

DAS
27
9-89

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Z

DAS
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Item ID: D350-636-113 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Thru-Bolt Glacier Wearplates
Start Date: 3/21/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 3/27/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					DAS 27 9-89			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-113 Location: <u>Sold</u>								MAR 28 2017
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							DAS 21 9-89 MAR 28 2017
Quality Control									

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Picklist Print

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Work Order ID: 158353

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Parent Item: D350-636-113

D350-636-113

Parent Item Name: Thru-Bolt Glacier Wearplates

Start Date: 3/21/2017

Required Date: 3/27/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.11.13 DSI REVB DD VERF:JLM IPP
REV:B 15.06.05 as per ecn15-564/chg002 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4934-041 *D4934-041* Blade Assembly		Manufactured	No			110	Each	1.0000	2	4		MAR 28 2017	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST536				1					
				145573				1					
D5146-041 *D5146-041* Wearplate Assembly		Manufactured	No			110	Each	0.0000	2	4		MAR 28 2017	DAS 28 9-89
AN3C36A *AN3C36A* Bolt		Purchased	No			110	Each	483.0000	8	16		MAR 21 2017	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				FG				48					
				101261				4					
				122204				3					
				m131367				1					
				m132169				40					
				FP001				48					
				m131856				1					
				m132381				47					
				OVER002				302					
				m136658				80					
				m137074				222					
				ST337				85					
				m133916				5					
				m135720				80					

Picklist Print

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Work Order ID: 158353

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Parent Item: D350-636-113

D350-636-113

Parent Item Name: Thru-Bolt Glacier Wearplates

Start Date: 3/21/2017

Required Date: 3/27/2017

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

994.0000

8

16

MS21043-3

Nut

**

DAS
27
9-89
MAR 21 2017
DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
FP001	203	
m130673	11	
m136182	192	
GA	215	
m133990	27	
m136182	188	
ST302	427	
m136295	27	
m136986	400	
ST304	69	
m131340	69	

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Work Order ID: 158353

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Parent Item: D350-636-113

D350-636-113

Parent Item Name: Thru-Bolt Glacier Wearplates

Start Date: 3/21/2017

Required Date: 3/27/2017

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Purchased

No

110

Each

3,101.000

16

32

NAS1149C0332R

WASHER

**

MAR 21 2017

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

234

m136741

46

m136975

188

GA

532

m133284

32

m136444

500

ST260a

2200

m135408

0

m135766

500

m135908

200

m136042

500

m136643

1000

ST266

135

m126319

14

m127831

54

m135466

67

32

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-636 REV. J
AND INSTRUCTIONS FOR CONTINUING AIRWORTHINESS ICA-D350-636 REV. 3
REF. FAA STC: SR00646SE
REF. CANADIAN STC: SH99-7
REF. EASA STC: 10033942

1.0 PURPOSE

The purpose of this service instruction is to introduce the D350-636-111/-113 Wearplate Kits.

The D350-636-111 Wearplate Kit replaces elements of the D350-636-011/-012/-013/-014 Skidtubes and elements of the D350-636-041/-043/-045 Wearshoe Kit and is designed to improve grip on low friction surfaces such as ice. The components in the D350-636-111 Wearplate Kit are defined in the parts list in Section 2.0.

The D350-636-113 Wearplate Kit replaces elements of the D350-636-015/-016/-017/-018 Skidtubes and elements of the D350-636-047 Wearplate Kit and is designed to improve grip on low friction surfaces such as ice. The components of the D350-636-113 Wearplate Kit are defined in the parts list in Section 2.0

2.0 PARTS LIST

REFERENCE ONLY

QTY -111	QTY -113	Part Number	Description
X		D350-636-111	WEARPLATE KIT
	X	D350-636-113	WEARPLATE KIT
4		D4923-041	WEARPLATE ASSY
2		D4933-041	WEARPLATE ASSY
2	2	D4934-041	BLADE ASSY
	2	D5146-041	WEARPLATE ASSY
24		AN3C5A	BOLT
	8	AN3C36A	BOLT
	8	MS21043-3	NUT
24	16	NAS1149C0332R	WASHER (AN960C10)

B	ADD D350-636-113 WEARPLATE KIT	DB	14.08.21
A	NEW ISSUE	DB	13.09.11
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	DB		
CHECKED	<i>mka</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	WEARPLATE INSTALLATION	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		DSI 9662	NTS
DATE	14.08.21	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	